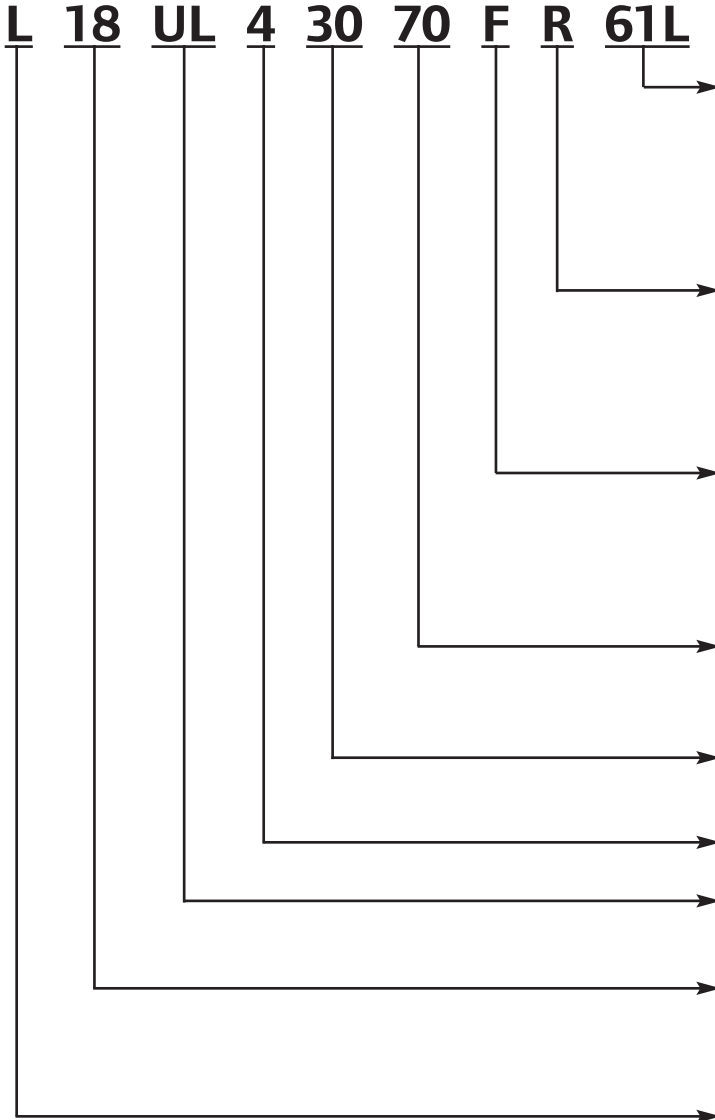


**DOOR NOMENCLATURE:**

Steelcraft doors are described and marked with easy to follow product identification nomenclature. The markings identify the doors by door series, gage (decimal and metric), fire rating, door thickness, width, height, glass design, hand and lock preps.

The following is a brief guide to the nomenclature used by Steelcraft: **L 18 UL 4 30 70 F R 61L**



**NOTE:**

1. The nomenclature designation shown on this page is for education, example and reference only.
2. Refer to the individual Technical Data Manual sheets to develop options related to the specific frame series.
3. Refer to the hardware section of this manual for preps and nomenclature not covered on this sheet.
4. Refer to the lights and louvers section for additional information.

**LOCK PREP**

- 161** = Cylindrical Knob (Bored) Lock Prep
- 61L** = Cylindrical Lever (Bored) Lock Prep
- 86** = Mortise Lock Prep
- 86ED** = Mortise Lock Edge Prep
- RPD** = Rim Exit Device
- VRPD** = Vertical Rod Exit Device
- SPCL** = Special Lock Application

**HANDING**

- R** = Right Hand
- L** = Left Hand
- RHR** = Right Hand Reverse
- LHR** = Left Hand Reverse
- DR** = Double Door, Right Hand Active
- DL** = Double Door, Left Hand Active

**DOOR TYPE**

- F** = Full Flush – No Light
- G** = Half Glass Light
- V** = Vision Light
- N** = Narrow Light
- FG** = Full Glass
- FG2** = Full Glass 2 Lights

**NOMINAL DOOR OPENING – HEIGHT**

*Designated In Feet and Inches*

- 68** = 6' 8" (2032 mm)
- 70** = 7' 0" (2134 mm)

**NOMINAL DOOR OPENING - WIDTH**

*Designated In Feet and Inches*

- 30** = 3' 0" (914 mm)

**DOOR THICKNESS**

- 4** = 1-3/4" (45 mm)

**FIRE RATING**

- UL** = Underwriters Laboratories, Inc.
- WH** = Warnock Hersey (Intertek ETL SEMKO)

**GAGE (Thickness of Metal Face Panel)**

- 20** = 20 gage [ 0.032" (0.8 mm)]
- 18** = 18 gage [ 0.042" (1.0 mm)]
- 16** = 16 gage [ 0.053" (1.3 mm)]
- 14** = 14 gage [ 0.067" (1.7 mm)]

**DOOR TYPE**

- A** = Stile and Rail door construction
- B** = Steel stiffened door construction with edge seams
- CE** = Embossed door construction with edge seams
- H** = Hurricane door with edge seams
- L** = Laminated door construction with edge seams
- PW** = Paladin – tornado door construction with welded hinge and lock seams
- SL** = Laminated door construction with edge seams, non handed (square edge)
- T** = Temperature Rise Rated door construction with edge seams
- LF/BF/CF/TF/HF** = L, B, CE, T or H Series with filled hinge and lock edge
- LW/BW/TW/HW** = L, B, T or H Series with welded hinge and lock edge